


SOLUTIONS ACROSS THE PRODUCT CONTINUUM

A shared commitment to your success

FOOD SOLUTIONS—US



COVANCE[®]
SOLUTIONS MADE REAL[®]



Drive development success and protect your brands with industry-leading food and supplement solutions. Benefit from accurate research data plus unique Covance insights trusted around the globe.

Differentiated Product Design

Develop and launch distinctive products for new markets with speed and confidence. Leverage our expertise and flexible resources to achieve on-time program delivery.

Key Benefits

- ▶ Innovative insights and experience across all food categories
- ▶ Integrated project management from concept to launch
- ▶ Customized development in GMP-accredited facilities
- ▶ Flexible approaches for budget management
- ▶ US and global R&D centers with experienced product/process developers
- ▶ Integrated services, including:
 - Specification management
 - Auditing services
 - Stability testing
 - Co-manufacture searching

Gain a strong, innovative partner in Covance. You retain exclusive, full ownership of all Intellectual Property.

Trusted Product Integrity

For 80+ years, companies have relied on our scientists for industry-leading nutrient analysis and testing solutions. Harness a third-party laboratory with widespread experience, harmonized methods plus unparalleled passion and precision.

Gain local expertise plus global reach from our strategically positioned testing laboratories. Discover innovative approaches to mitigate risks and protect your brands. Meet regulatory requirements while building a distinguishable brand in your marketplace and around the world.

Secure an ISO-17025-accredited laboratory partner with a globally harmonized network. Clients include:

- ▶ 86% of top-tier food companies*
- ▶ 100% of top-tier infant formula companies**
- ▶ 94% of top-tier dietary supplement companies***

Trust matters. An independent study¹ recently named Covance as the most trusted US-based nutritional chemistry laboratory.

* Food Processing's Top 100. Retrieved August 5, 2016 from: <http://www.foodprocessing.com/top100/top-100-2016/>
** The Infant Formula Market, 2016. Retrieved August 5, 2016 from: <http://www.statista.com/statistics/186157/top-powdered-baby-formula-brands-in-the-us/>
*** Nutritional Business Journal 's Top 50 U.S. Supplement Companies 2008-2013, retrieved August 5, 2016.

Scientific and Industry Expertise

Benefit from the deep knowledge and global insights that make our team a frequent industry resource:

- ▶ FDA referee laboratory to resolve disputes
- ▶ AOAC and USP leaders
- ▶ Head of the AOAC Stakeholder Panel on Infant and Adult Nutritionals (SPIFAN)

Integrated Service Solutions

Access a full range of analytical solutions to help meet regulatory scrutiny and assure consumer safety.

Reliable Nutritional Labeling

Regulatory requirements are increasing in complexity. Collaborating with our industry-leading scientists, you can develop a custom quality program to provide reliable, accurate nutrition information.

Insightful Food Ingredient Testing

Consumer health trends and advanced food technology offer new opportunities for functional and fortified food development. Stand out in this crowded market, supported by our team's expertise and insights.

Contaminants and Toxins

Test your products using cutting-edge methodology. Receive the most current analyses of chemical residues and contaminants to prepare your product for market.

Microbiology

Let our microbiologists and processing engineers validate your thermal and non-thermal processes for canning, sterilization and pasteurization. Rely on our expertise as an FDA-and USDA-recognized processing authority for food safety.

Client Method Transfer

Our method transfer experts can replicate your specific method for food or dietary supplement analysis. Consider us an extension of your laboratory.

Easy Access to Secure Data

Results are the foundation of our relationship. Trust a network with data centers purpose-built to ensure safety, security and availability of your current and historical information. SampleKinect® is your online portal for tracking samples and comparing data anytime, anywhere.

Single Point of Contact

Working with a multi-site testing partner shouldn't feel like you are working with different companies. At Covance, receive a Client Service Associate as your single point of contact. This dedicated liaison provides consistency and insights from one project to the next—from shipping samples and status updates to custom reports and result analyses.

Global Harmonization

Be assured of integrity and uniformity across our global laboratory network, with end-to-end sample management and identical testing methods. Receive data you can trust to accelerate regulatory approval and drive success.

EXPECT MORE. GET MORE. DO MORE WITH COVANCE.

Learn more solutions for success across the product continuum at www.covance.com/food_solutions

Let's start the conversation.

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¹Strategic Consulting, Inc., December 2014

Covance Inc., headquartered in Princeton, NJ, USA is the drug development business of Laboratory Corporation of America Holdings (LabCorp). COVANCE is a registered trademark and the marketing name for Covance Inc. and its subsidiaries around the world.

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